

Work Order ID 58567 -1

Tuesday, May 11, 2010 10:58:47 AM



Page 1

Item ID: D2829

Accept



Setup Start



Revision ID:

Item Name: Threaded Stud

Stop



Start Date: 5/11/2010 Start Qty: 100.00

Required Date: 5/14/2010 Req'd Qty: 100.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *mc*

Date: 10-5-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2829

Rev B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

SA 10/05/18

45 *✓*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/05/18

45 *✓*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

OK 10/05/18

45 *✓*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58567

Tuesday, May 11, 2010 10:58:47 AM



Page 2

Item ID: D2829

Accept



Setup Start



Revision ID:

Item Name: Threaded Stud

Stop



Start Date: 5/11/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 5/14/2010 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: GA

0.00

0.00

80 10/05/18

45

Memo

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

10/05/2019

ME
10-5-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, May 11, 2010 10:58:47 AM

Page 1

Work Order ID: 58567

Parent Item: D2829

Parent Item Name: Threaded Stud

Comments: IPP A 99.07.13 New Issue DM

Start Date: 5/11/2010

Required Date: 5/14/2010

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	30.7400	0.1			



304 ROUND BAR 0.375



Location

Loc Qty

Loc Code

MAT

12.1

111323

0

114467

12.1

MAT029

18.64

113325

3.85

- 114356

14.79

4.5 5/14/2010

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

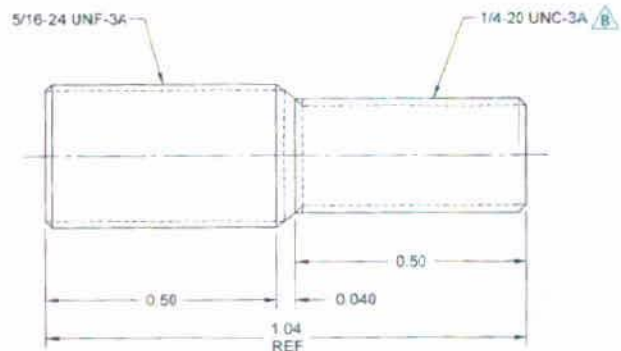
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

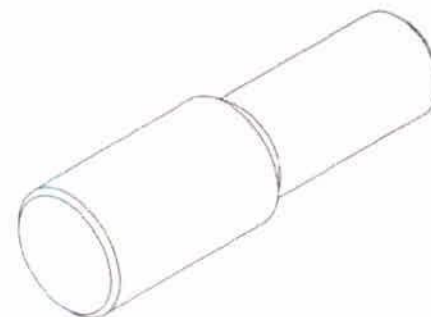
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D2829 THREADED STUD



#58267

RELEASED
08/10/27

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF. DART SPEC. D304RD DDD
OR
AISI 303 STAINLESS STEEL ROUND BAR
REF. DART SPEC. M303RD DDD
- 2) FINISH: NONE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

B	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO 'B' SIZE FORMAT. MATERIAL WAS AISI 4136 (2N A5-1). 1/4-20 UNC-3A WAS 1/4-20 UNF-3A (2N C2-1). REASON: REVISION OF C2011 FROM REV F TO REV G	MB	08-10-03
A	NEW ISSUE	RF	99-05-31
REV	DESCRIPTION	BY	DATE
DESIGN	KE		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR			
DATE	08 10 03		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D2829** REV B
SHEET 1 OF 1

TITLE **THREADED STUD** SCALE NTS

COPYRIGHT © 1998 BY DART AEROSPACE LTD.
THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR PURPOSES UNLESS IT IS USED IN FULL COMPLIANCE WITH THE DART AEROSPACE LTD. PATENT RIGHTS NOTICE.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries